

Minimum Order Quantities

Ribbon Quality	Minimum no. of rolls	Minimum metres for 1 colour (Approx)	Minimum order for 2 colours & above (Approx)
750 Acetate	3 x 200m	600m	1000m
665/638/668	2 x 250m	500m	1000m
608 Single Sided Polyester Satin	5 x 100m	500m	1000m
8913P Slit Edge Polyester	2 x 400m	800m	1200m

UK Bespoke Screen Printing - Flat, Puff and Foil Over Adhesive

Minimum Order Quantities

Ribbon Quality	Minimum no. of rolls	Minimum metres for 1 colour (Approx)	Minimum order for 2 colours & above (Approx)
750 Acetate	5 x 200m	1000m	1000m
665/638/668	4 x 250m	1000m	1000m
608 Single Sided Polyester Satin	10 x 100m	1000m	1000m
8913P Slit Edge Polyester	3 x 400m	1200m	1200m

- Other order quantities to be in increments of stock roll sizes.
- Printed ribbon is supplied on 100m rolls, but you will also receive a single short roll with your order. Larger random rolls can be supplied.

Origination Charges

This cost is based on receiving artwork in the correct format, or providing basic design. An additional charge may be required for more complicated requirements.

- £70 for 1 colour.
- £90 for 2 colours.
- £105 for 3 colours.
- £120 for 4 colours.
- No origination charge on print orders over 10,000 metres.

Lead Times

On standard stock ribbons:

- Sample from artwork approval: 7–10 working days.
- Production from sample approval: 7–10 working days. Lead times may be longer for screen printing.
- Lead times will be longer for printing on Dyed Special Colours.

Overs and Unders Policy

- If you are ordering the minimum order quantity you will receive up to 10% under the amount that you have ordered, and you will receive one short roll.
- If printing on a special colour, the minimum order quantity is 5000 metres for 638, 665 and 608. Please read out "Dyeing of Special Colours Policy" for overs and unders information.

Other Information

- Orders for UK print of over 3,000 meters must be sampled and approved by the customer before bulk production. This sample is free of charge.
- For sample requests on orders under 3,000 there is a £30 charge for 1 colour, £50 for 2 colours, £70 for 3 colours.
- Minimum ribbon width for printing is 7mm (there will be some limitations on the print design that can be achieved) on narrow widths.
- Maximum ribbon width for printing is 100mm.
- We cannot pantone match a foil colour.
- If printing on grosgrain the design may be affected by ridged printing surface.
- All quotations are subject to sight of artwork.
- We offer a plain packing service for direct dispatch to your customers.
- Rolls can be blocked/rewound into small units (for an additional charge).
- Additional options can be added to the rolls such as cardboard or crystal flanges.
- There are price breaks depending on the quantity ordered:

1 Colour	500 - 2,000 metres	2,001 - 5,000 metres	5,001 - 10,000 metres	10,001 metres +	
2 Colour	1,000 - 2,000 metres	2,001 - 5,000 metres	5,001 - 10,000 metres	10,000 - 25,000 metres	25,001 metres +

UK Foil and Rotary Bespoke Printing

Standard Print Designs

- There are 100's of designs already set up for foil and rotary prints, requiring no origination costs.
 - These designs can be printed in different colour combinations. This means you can request different print colours and different base ribbon colours and qualities.
 - Please note, the existing plates and designs may be tailored to certain production types, which may restrict print and ribbon colour combinations.
 - Minimum orders as above also apply as we will print this for your order.
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UK Sublimation Printing

- A design is pre-printed onto a special type of paper, which is then heat transferred onto the ribbon.
 - Great printing method for complex, colourful designs.
 - Please contact Customer Services for more information.
 - A sample will be produced on the sample machine, with the artwork, cost £30. For samples produced on the production machine the cost is £60.
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- Minimum total order value £50 excluding VAT and carriage.
- We are unable to anticipate your intended use of our products but we do conduct testing and record detailed specification data on them. Using this information we can provide product suitability advice to help you find a product which is fit for purpose for your needs. Please contact us for more information.



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- Other order quantities to be in increments of stock roll sizes.
- Printed ribbon is supplied on 100m rolls, but you will also receive a single short roll with your order. Larger random rolls can be supplied.

Origination Charges

This cost is based on receiving artwork in the correct format, or providing basic design. An additional charge may be required for more complicated requirements.

- £70 for 1 colour.
- £90 for 2 colours.
- £105 for 3 colours.
- £120 for 4 colours.
- No origination charge on print orders over 10,000 metres.

Lead Times

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- Sample from artwork approval: 7–10 working days.
- Production from sample approval: 7–10 working days. Lead times may be longer for screen printing.
- Lead times will be longer for printing on Dyed Special Colours.

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- If printing on a special colour, the minimum order quantity is 5000 metres for 638, 665 and 608. Please read out "Dyeing of Special Colours Policy" for overs and unders information.

Other Information

- Orders for UK print of over 3,000 meters must be sampled and approved by the customer before bulk production. This sample is free of charge.
- For sample requests on orders under 3,000 there is a £30 charge for 1 colour, £50 for 2 colours, £70 for 3 colours.
- Minimum ribbon width for printing is 7mm (there will be some limitations on the print design that can be achieved) on narrow widths.
- Maximum ribbon width for printing is 100mm.
- We cannot pantone match a foil colour.
- If printing on grosgrain the design may be affected by ridged printing surface.
- All quotations are subject to sight of artwork.
- We offer a plain packing service for direct dispatch to your customers.
- Rolls can be blocked/rewound into small units (for an additional charge).
- Additional options can be added to the rolls such as cardboard or crystal flanges.
- There are price breaks depending on the quantity ordered:

1 Colour	500 - 2,000 metres	2,001 - 5,000 metres	5,001 - 10,000 metres	10,001 metres +	
2 Colour	1,000 - 2,000 metres	2,001 - 5,000 metres	5,001 - 10,000 metres	10,000 - 25,000 metres	25,001 metres +

French Raised Bespoke Printing

A specialist ink is used in conjunction with a laser engraving roller to produce a high definition raised print.

Charges

£100 origination cost (which will include a sample).

Minimum Order Quantities

1000m.

Overs and Unders Policy

Quantity Ordered	Maximum Percentage (%)
MOQ = 1,000 metres	- 20%
1,001 - 5,000 metres	+ 20%
5,001 - 10,000 metres	+ 15%
10,001 - 30,000 metres	+ 10%
30,001 - 50,000 metres	+ 7.5%
50,001 - 100,000 metres	+ 5%
100,001 metres +	+ 3%

Dyeing of Special Colours

If printing on a Special Colour you should refer to our “Dyeing of Special Colours Policy” which may affect the overall quantity you receive further to the maximum overs given above.

Lead Times

On standard stock ribbons.

- Sample from artwork approval: 2 – 3 weeks.
- Production from sample approval: 3 – 4 weeks.
- Lead times will extend over July and August due to summer close down.
- Lead times will be longer for printing on Dyed Special Colours.

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- We are unable to anticipate your intended use of our products but we do conduct testing and record detailed specification data on them. Using this information we can provide product suitability advice to help you find a product which is fit for purpose for your needs. Please contact us for more information.



Printed Ribbon

Far East Bespoke Printing

All printing methods available except "French Raised".

Charges

Far East production must be sampled and approved by the customer before bulk production.

- The origination charge of this between £60 - £100 for a standard 1 colour print sample.

Minimum Order Quantity

5,000m.

Overs and Unders

- As a guide the variance is +/- 5%. However this is project dependent, so this will be advised.

Lead Times

On standard stock ribbons.

- Sample from artwork approval: 2 – 3 weeks.
- Production from sample approval: By Air: 6 – 7 weeks.
- Production from sample approval: By Sea: 12 – 13 weeks.
- Lead times will be longer for printing on Dyed Special Colours.

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- We are unable to anticipate your intended use of our products but we do conduct testing and record detailed specification data on them. Using this information we can provide product suitability advice to help you find a product which is fit for purpose for your needs. Please contact us for more information.

